



## Material - ASME SA-731 29-4

### Standard Specification for Castings, Seamless and Ferritic Stainless Steel Casting

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-731 29-4 Seamless and Ferritic Stainless Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.010 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.200 max.		
Manganese	Mn %	0.300 max.		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	28.000 - 30.000		
Molybdenum	Mo %	3.500 - 4.200		
Copper	Cu %	0.150 max.		
Nitrogen	N %	0.020 max.		
Ni+Cu	Ni% + Cu%	0.150 max.		
N+C	N % + C %	0.025 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	550 min.
-	-	-	Yield Strength in Mpa	415 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
S44700	UNS	USA	Plate, Sheet and Strip
A176 S44700	ASTM	USA	Plate, Sheet and Strip
A268 29-4	ASTM	USA	Tube
A493 S44700	ASTM	USA	Forging
A580 S44700	ASTM	USA	Wire
A791 Grade 29-4	ASTM	USA	Tube
A731 29-4	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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